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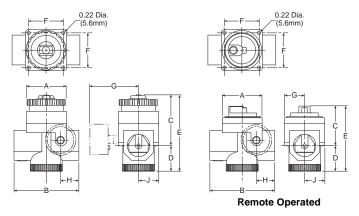
Dial-Air[™] Regulator R31



R31-06-000

Features

- · Balanced Valve Design
- Non-Rising Pressure Adjusting Dial
- High-Relief Flow (3/16" Relief Orifice)
- Two 1/4" NPT / BSPT-Rc Gauge Ports, Usually Used for Additional Outlets
- · Piston Operated



NOTE: Panel mounting requires (2) 11/16" (69mm) diameter holes and (4) 7/32" (5.5mm) screw holes. Unit can be mounted on material up to 1-1/4" (32mm) thick.

Specifications

opecinication	13					
Flow Capacity*	3/4	400 SCFM (189 dm ³ /s)				
	1	650 SCFM (307 dm ³ /s)				
	1-1/4	700 SCFM (330 dm ³ /s)				
Adjusting Range P	ressure	0 to 40 PSIG (0 to 2.7 bar)				
		0 to 160 PSIG (0 to 11 bar)				
Bleed Rate		0.05 SCFM (0.024 dm ³ /s)				
Gauge Port (2 ea.)	NPT / BSPT-F	Rc 1/4				
Maximum Supply	Pressure	300 PSIG (20.7 bar)				
Operating Temperating	ature	32° to 150°F (0° to 65.5°C)				
Port Size	NPT / BSPP-0	3/4, 1, 1-1/4				
Remote Pilot Port	Size	1/4				
Weight	lb. (kg)	4.0 (1.8)				

Materials of Construction

Body	Zinc
Bonnet	Zinc / Brass
Piston	Acetal
Seals	Nitrile
Springs	Steel
Valve Assembly	Brass / Nitrile / Acetal

* Inlet pressure 100 PSIG (6.9 bar). Secondary pressure 80 PSIG (5.5 bar).

⚠ WARNING

Product rupture can cause serious injury.

Do not connect regulator to bottled gas.

Do not exceed maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Dimensions

Models Inches (mm)	Α	В	С	D	E	F	G	Н	J
Standard Unit	2.59	4.29	3.50	1.69	5.19	2.20		1.23	1.31
R31-XX-000	(66)	(109)	(88.9)	(43)	(132)	(55.9)		(31.2)	(33.3)
With Gauge (order separately) R31-XX-XXX	2.59	4.29	3.50	1.69	5.19	2.20	3.00	1.23	1.31
	(66)	(109)	(88.9)	(43)	(132)	(55.9)	(76)	(31.2)	(33.3)
Remote Operated	2.59	4.29	2.63	1.69	4.32	2.20	1.33	1.23	1.31
R31-XX-R00	(66)	(109)	(66.8)	(43)	(109.7)	(55.9)	(33.7	(31.2)	(33.3)

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Replacement Kits

 Adjustment Dial Knob
 RRP-16-024-000

 Conversion Kit (Series A to Series B)
 RRP-95-766

 O-ring, Repair Kit
 GRP-95-261

 Piston, Bottom and O-ring seal
 RRP-95-192

 Spring, Regulating, Belleville Washer –
 2 to 40 PSIG (0.1 to 3 bar)
 RRP-95-906

 5 to 160 PSIG (0.4 to 11 bar)
 RRP-95-905

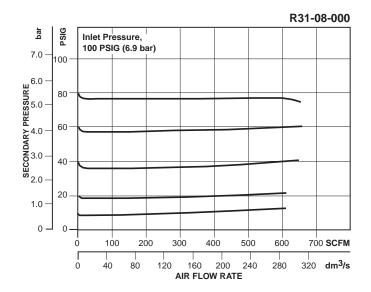
 Valve, Main with O-ring Seal
 RRP-95-152

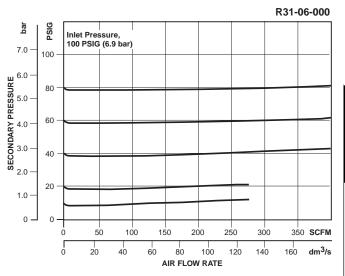
 Valve, Main (Remote) with O-ring Seal
 RRP-96-950

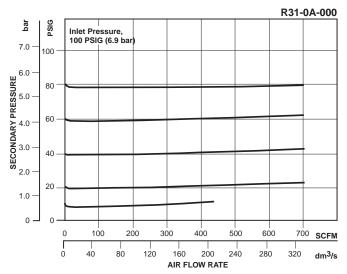
 Valve, Pilot with O-ring and Valve Spring
 RRP-96-935











Ordering Information

Model Type	Port Size	High Flow 5 to 160 PSIG (0.4 to 11 bar)	Low Pressure 2 to 40 PSIG (0.1 to 3 bar)	Remote 5 to 160 PSIG (0.4 to 11 bar)
	3/4	R31-06-000	R31-06-L00	R31-06-R00
Relieving	1	R31-08-000	R31-08-L00	R31-08-R00
	1-1/4	R31-0A-000	R31-0A-L00	R31-0A-R00

Options - To order an option supplied with the unit model, add the appropriate coded suffix letter in the designated position of the model number.

